1. Application

This specification applies to the coin-type Capacitor of FORECON(electric double layer capacitor), which FORECON super capacitor technology CO.,LTD.manufactures, and which supplies to the customer specified in the cover page of this document.

Please read these applications and approved them.

2. Part number system

SC DK 5R5 305 H

1 2 3 4 5

① SUPER CAPACITOR

2 Series Name

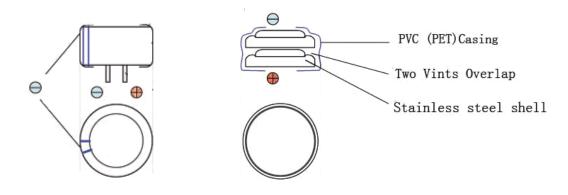
③ Rated Voltage: 5.5Vdc
④ Capacitance: 305 – 3.0F
⑤ Lead Type: V - Vertical Type,

H - Horizontal Type, C -Case insert Type

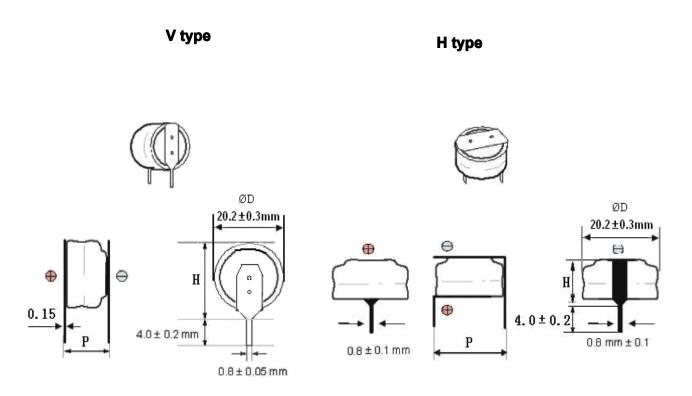
3. Nominal Specifications

No.	Characteristics	
3-1	Operating temperature range	-25 ℃ to +70 ℃
3-2	Maximum Operating Voltage	5.5 V .DC
3-3	Nominal Cap. Range	3.0F
3-4	Capacitance Range	-20% ~ 80 %

4. Inner structure chart



5. Construction And Dimension



Part NO.	Operating	CAPACITANCE	ESR	LEAKAGE	V type(mm)	H type(mm)	C type(mm)
	Voltage(V)	(F)	(Ω@1KHZ)	CURRENT ()	D*H*P	D*H*P	D*H*P
SCDK5R5305	5. 5VDC	3. 0	≤ 30	20 MAX	20. 2*21*7. 0	20. 2*7. 0*20	/

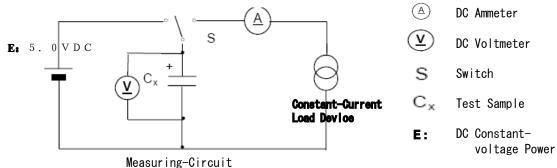
6. Specifications and Test Method

ITEM				S	PECIFICATION	TEST CONDITION		
CAPACITANCE				3.0		Refer to characteristics measuring method		
CAPACITANCE TOLERANCE					-20% ~+80%	Refer to characteristics measuring method		
EQUIV. SERIES. RES. (ESR)			R	Refer to standard ratings		FRE.: 1KHZ, 1mA		
LEAKAG	LEAKAGE CURRENT (24h)			Refer to standard ratings		VOLTAGE : 5.0Vdc TO SEE MEASURE METHOD RESISTANCE : 100Ω		
		CAPACITANCE			± 30% OF INI. VAL	Managements shall be made at each of		
		ės Esr	St	Step 2	4 TIMES OF INI. VAL	Measurements shall be made at each of the temperatures specified above after the capacitor has reached thermal stability		
		LC			SPEC. VALUE	Step 1: +20±2℃ Step 2: -25±2℃		
TEMPERATURE		CAPACITANCE			± 30% OF INI. VAL	Step 3: +20±2℃ Step 4: +70±2℃ Step 5: +20±2℃		
CHARACTERISTI	cs	ESR	☐ S	Step 4	SPEC. VALUE	*) Thermal stability		
		LC			SPEC. VALUE	The condition of thermal stability is judged to be reached when two readings of ESR		
		CAPACITANCE			± 30% OF INI. VAL	taken at an interval of not less than 5 min do		
		ESR		Step 5	SPEC. VALUE	not differ by an amount greater than which		
		LC			SPEC. VALUE	can be attributed to the measuring apparatus.		
LEA	D STF	RENGTH		LEAD TERMINAL SHALL NOT BE		LOAD 1kg , 10± 1 SEC		
LEAD B	LEAD BEND STRENGTH			SEPARATED		LOAD: 1kg , ANGLE 90° ,1CYCLE		
	CAPACITANCE			SPEC. VALUE				
VIBRATION	ESR			SPEC. VALUE		AMPLITUDE: 1.5 mm FREQUENCY: 10~ 55HZ		
RESISTANCE	LC(24h)			SPEC. VALUE		DIRECTION:X,Y,Z 3DIRECTIONS TEST TIME: 6 HOURS		
	APPEARANCE			NO MARKED DEFECT		TEST TIME. STIEGING		
	CAPACITANCE		90	90%↑ OF SPEC. VAL		TEMP:40± 2℃, HUMIDITY:90 ~ 95%RH, TEST		
HUMIDITY		ESR		1.2TIMES ↓ OF SPE. V		TIME:250±10HOURS, NO VOLTAGE APPLIED The specimen shall then remain under		
RESISTANCE		LC(24h)		1.2TIMES ↓ OF SPE. V		standard atmospheric condition for recovery		
		APPEARANCE		NO MARKED DEFECT		for a period adequate for the attainment of temperature stability, with 12 to 24hr.		
		CAPACITANCE	ANCE SI		/ALUE			
SOLDER		ESR		SPEC. VALUE		SOLDER TEMP:260± 5℃ IMMERSION		
ABILITY		LC(24h)		SPEC. VALUE		TIME:10± 0.5SEC DIP LENGTH: TO 1.6 FROMBOTTOM OF THE BODY		
		APPEARANCE		NO MARKED DEFECT]		
SELF DISCHARGE	TI		THA	MORE CHARGING THAN CONDITION		VOLTAGE: 5.0V RESISTANCE: 10Ω CHARGE TIME: 24h		
CHARACTERIS TICS				V	NEGLIGENCE CONDITION	24HOURS NEGLIGENCE TEMP. : LESS THAN 25℃ HUMIDITY : LESS THAN 70%RH		
		CAPACITANCE		±30% OF SPEC. VAL		TEMP:70± 2°C TEST TIME: 1,000± 24HOURS APPLIED VOLTAGE: 5.5 Vdc		
ENDUDANCE		ESR		4TIMES ↓ OF SPE. V				
ENDURANCE		LC(24h)		3TIMES ↓ OF SPE. V				
	APPEARANCE			NO MARKED DEFECT				

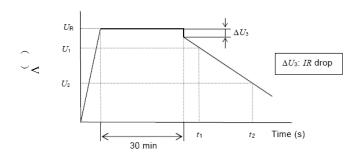
7. Measuring Method Of Characteristics

1) . CAPACITANCE

-. Constant-Discharging Method



- 二、Test methods
- © Set DC constant-voltage as 5.0V.
- \odot Set constant-current of this device as 1~mA
- © Switch S to constant-current and charge 30 min under rating voltage.
- When charging is over, switch S to constant-current discharge device under constant-current 1mA.



Charging and discharging Curve

© Calculate capacitance using the following formula:

$$C = \frac{I \times (t_2 - t_1)}{U_1 - U_2}$$

C Capacitance (F) ;

1 : Discharging current (A) ;

U1: Starting Voltage 4.0 (V);

U2: Ending Voltage 2.0 (V);

t1: The time while the tab-voltage of capacitor reach to starting voltage U1.

t2: The time while the tab-voltage of capacitor reach to ending voltage U2.

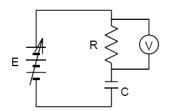
2). Internal Impedance

Measure by alternating method with Frequency 1kHz. Base voltage: 0V

3). Leakage Current

After test sample is charged in the circuit shown in the following Fig. by listed voltage (E) and listed protective resistance (R) for listed time in following Table, measure the voltage (V) between tabs of protective resistance (R).

Then calculate Leakage Current (I) by following formula.



 $I=V/R\times10^3$ (mA)

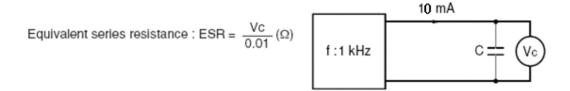
Charging Protective Charging voltage resistance (E) (R) (T)

5.0V 100ohm 24h

Leakage Current Measuring Circuit

4). Equivalent series resistance (ESR)

ESR is calculated from following expression by using a 1 kHz oscillator, applying an AC current of 10 mA and measuring the voltage (Vc) between both ends of the capacitor.



5) .Self-discharge characteristlic

The self-discharge characteristic is measured by charging a voltage of 5.0 VDC (charge protection resistance: 0 $\,^{\Omega}$) according to the capacitor polarity for 24 hours, then releasing between the pins for 24 hours and measuring the pintopin voltage.

This test should be carried out in an environment with an ambient temperature of 25°C or below and relative humidity of 70% RH or below.

8. Package specifications

PRODUCT		QUANTITY		SIZE		WEIGHT (kg)	TYPE
	Tray (pcs)	Bag (pcs)	Box (pcs)	Tray (mm)	Box (mm)	(,,8)	
SCDK5R5305H	100	1	2200	380*280*21	400x300x290	10	BULK
SCDK5R5305V	100	1	2200	380*280*21	400x300x290	10	BULK

9. Cautions For Use

1) .Voltage

If apply more than rated voltage, the interior of the capacitor will occur chemosynthesis. The gas of solicitation will let the capacitor leak out and broken.

2) .Operating temperature and condition

①The endurance of capacitor is arosed of temp.Generally,

the endurance can twice over longer when temp.reduce 10 Degree.So using the capacitor at normal temperature.

②If using the capacitor above the allow range,it may not only shorten the useful life of capacitor,it may also cause serious breakage(such as electrolyte leak out). So when check the operating temp,not should check the condition temp,and inner temp.also should check the radiation of another exothermic component and the itself's caloric by concussive electric urrent.caution:then not allowed in the back of capacitor placed exothermic component.

3) .Concussive electric current:

The internal impedance of super capacitor is higher than any other electrolytic capacitors, so it is more easy exothermic when impingement by concussive electric current. When the temperature of the capacitors raise, the Inner of capacitors will has vertiginous electric current which arose the internal impedance, and the capacitor's sustentation will be difficult, so it is set a allowed range to avoid temperature's raise: below 3 celsius degree when measure the surface of capacitors.

4) .Series super capacitors:

Assume the following possibility: the voltage of series super capacitor is unbalanced (to insure the voltage of the capacitors in the allowed range), if the capacitor's balance is broken, the capacitors will be over loading. in order to avoid that situation, it can let one parallel esistance. In the both side of capacitors to partake the voltage, to ensure leakage current won't affect another capacitors.

5) .Thermal shock when soldering:

The deterioration of the capacitor shall be caused when it is excess thermal shock, The gas tightness will be bereaved. It will be leakage because the internal pressure is raise.

- ①If the solder iron touch the scarfweld,the capacitor's scarfweld will melt down or broken.
- ②Set the soldering temp.and time consult the current reference drawing.
- When soldering with the old iron,don't touch the top of the Capacitors.Please do quickly as soon as possible when touch the lead terminal.
- ④Do not over 150°C when use the equipment such as ultraviolet oven preheat the capacitors and hardening by bond. If over 150°C, Thewrappage of capacitor will broken, And the seal at top will be shrink.
- ⑤Don't conduct reflow soldering by infrared heating or air heating.

6) .Cleaning of circuit board

Can cleaning the capacitors with immerge it in the suit solvent or use ultrasonic, within 5minute, and below 60° C.

The circuit board must be cleaning drastically and airing.

- 7) . The electrical source of capacitors is DC,don't use to filter wave for commutating.
- 8) .Product can store two years under normal temperatures and room pressure.We can ensure the quality one year ender normal using,if the wrong usage cause the products damage,is not in the quality control scope.
- 9) . Storage Please store supercapacitor in following condition ; Temp. : $15 \sim 35 \, ^{\circ}$ C, Humidity : $45 \sim 75 \, ^{\circ}$ RH, Non-dust
- 10) . Please don't disassemble supercapacitor . Because its electrolyte is organic solvent.